







PRODUCT GUIDE





A LEADING WORLDWIDE MANUFACTURER OF HUMAN-MACHINE INTERFACE PRODUCTS AND SOLUTIONS SINCE 1952



TECHNICAL AND INDUSTRIAL EXCELLENCE

APEM controls all phases of product development and manufacturing with vertically integrated production and advanced technologies.

APEM's dedication and experience facilitates a quick and effective response to the most complex requirements. This technical expertise ensures the continuity of APEM's vast portfolio of products and the strength of our valued partnerships.







YOUR EXPERT PARTNER

APEM's expansive product range is comprised of more than 50,000 part numbers. Colors, markings, finishes, shapes and dimensions offer an unlimited number of options, creating complete custom solutions for unique customer requirements.

For over 65 years, top manufacturers worldwide have placed their trust in APEM to develop and manufacture reliable high performance HMI components & solutions for their most demanding applications. APEM continues to meet and exceed these demands with innovation, quality and service.







SWITCHING TECHNOLOGIES, OUR CORE BUSINESS

ORGANIZED IN 3 BUSINESSES, APEM'S HMI SOLUTIONS ARE DESIGNED, FULLY TESTED AND QUALIFIED FOR DEMANDING APPLICATIONS.
THEY GUARANTEE THE HIGHEST LEVEL OF ROBUSTNESS AND RELIABILITY TO MEET INTERNATIONAL STANDARDS.

COMPONENTS

Toggle, pushbutton, rocker, slide, tact and rotary switches, industrial controls, LED indicators, for panel or PCB: APEM offers the broadest range in these switch markets.



JOYSTICKS

Easy to operate and highly reliable, APEM joysticks are suitable for all size and shape requirements from thumb and finger operation to full hand grip products.



PANEL SOLUTIONS

Relying on APEM's already qualified product ranges and mastery of the main panel technologies, the teams are able to design complete and fully customized HMI solutions for customers.



Reliable products for demanding environments

In the market segments served by APEM, HMI solutions can be safety critical and/or subject to harsh conditions (extreme temperatures, vibrations, shocks, high pressure washing, corrosive substances...).

In these environments, the RELIABILITY of hardware, electronics and software is critical to guarantee the SAFETY of the operator or user. APEM offers robust HMI components fully tested and qualified for these demanding applications to guarantee the highest level of robustness, and reliability in line with national and international standards.













DEFENSE

Delivering robust and field proven HMI products, guaranteeing 100% reliability and military standard requirements in the Defense industry for more than 60 years.

MATERIAL HANDLING

Robust and reliable HMI components are key to guaranteeing operator safety. From design to quality, APEM focuses on strength and safety to meet and exceed customers' expectations.

CONSTRUCTION

APEM products for heavy duty vehicles have been designed, qualified and fully tested for these demanding conditions to guarantee the highest level of robustness, reliability and ergonomics.



TOGGLE SWITCHES

12000 SERIES - ROBUST SWITCHES FOR HIGH SPECIFICATION ENVIRONMENTS



CONFORMS TO MIL & CECC SPECIFICATIONS



PROVEN RELIABILITY IN THE HARSHEST ENVIRONMENTS



NUMEROUS RATING, SEALING, LEVER FINISH OPTIONS AND SEALING BOOTS



HIGH PERFORMANCE VERSION



PINNED LEVER AS STANDARD

Preventing internal damage to the contact arm and mechanism











Poles 1,2 1,2,3,4 1,2,3,4 2 1,2 Maximum ratings (2 A 250 VAC)* 4 A 30 VDC (3 A 250 VAC)* 4 A 30 VDC 3 A 250 VDC 4 A 30 VDC Bushing dimensions **Bushing dimensions Ø6 (236) X <th></th> <th>444</th> <th></th> <th>1111</th> <th></th> <th></th>		444		1111		
Poles	SERIES	S & SF	5000	5000M	55000	21000N
Maximum ratings (2 A 250 VAC)* 4 A 30 VDC (3 A 250 VAC)* 4 A 30 VDC 3 A 250 VDC 4 A 30 VDC Bushing dimensions Week (236) X X X Ø6 (236) X X X X Ø1.9 (15/32) X X X Mounting options X X X Vertical - Through-hole X X X X Horizontal - Through-hole X X X X X Vert right angle - Through-hole X X X X X X X Panel X <t< td=""><td>Approvals</td><td>UL - CECC</td><td>UL - CSA CECC</td><td>UL - CSA</td><td>VDE</td><td></td></t<>	Approvals	UL - CECC	UL - CSA CECC	UL - CSA	VDE	
Maximum ratings	Poles	1,2	1,2,3,4	1,2,3,4	2	1,2
Ø6 (236) X<	Maximum ratings				3 A 250 VDC	4 A 30 VDC
Ø6,35 (1/4) X X X X Ø11,9 (15/32) X X X Mounting options S S S Vertical - Through-hole X X X X Horizontal - Through-hole X X X X X X Vert right angle - Through-hole X	Bushing dimensions					
Mounting options	Ø6 (.236)		X		X	
Mounting options X	Ø6,35 (1/4)	X	X		X	X
Vertical - Through-hole X	Ø11,9 (15/32)			Χ		
Horizontal - Through-hole X X X X X X X X X X X X X X X X X X X	Mounting options					
Vert. right angle - Through-hole X <	Vertical - Through-hole	X	X		X	
Panel X <td>Horizontal - Through-hole</td> <td>X</td> <td>X</td> <td></td> <td>X</td> <td>X</td>	Horizontal - Through-hole	X	X		X	X
Terminal options PCB X <th< td=""><td>Vert. right angle - Through-hole</td><td>X</td><td>X</td><td></td><td></td><td></td></th<>	Vert. right angle - Through-hole	X	X			
PCB X	Panel	X	X	Χ	X	Χ
Solder lugs X X X Quick-connect X X X Wire wrap X X X	Terminal options					
Quick-connect X X Wire wrap X	PCB	X	Χ	Χ	Χ	X
Wire wrap X	Solder lugs	X	X		X	
	Quick-connect		X		X	
Sealing Process Optional Optional No Optional	Wire wrap		X			
	Sealing	Process	Optional	Optional	No	Optional











SERIES	СТ	10600	11000	12000	12000X778
Approvals	UL	CECC	CECC	CECC	CECC - MIL
Poles	1,2	1,2	1,2,3,4	2,3,4	2,3,4
Maximum ratings	(10 A 125/250 VAC)* 15 A 28 VDC	3 A 24 VDC	4 A 30 VDC	4 A 30 VDC	4 A 30 VDC
Bushing dimensions					
Ø6,35 (1/4)			Χ		
Ø10 (.393)		X			
Ø11,9 (15/32)	X			X	Χ
Mounting options					
Vertical - Through-hole			Χ	X	X
Horizontal - Through-hole			X		
Vert. right angle - Through-hole					
Panel	X	X	X	X	X
Terminal options					
PCB			Χ	X	X
Solder lugs	X	X	X	X	X
Quick-connect	X				
Screw	X				
Sealing	IP67	No	Optional	Optional	IP67













SERIES	4600-4400	600H-600NH	660	3500	3600NF	6000
Approvals	VDE - UL - CSA	NF - VDE - UL - CSA		CECC	UL	
Poles	1,2,3	1,2,3	4	1,2	1,2	1,2,3,4
Maximum ratings	(4 A 250 VAC)*	(15 A 250 VAC)* 10 A 24 VDC	10 A 30 VDC	15 A 28 VDC	(6A 250 VAC)* 15 A 28 VDC	6,5 A 30 VDC
Bushing dimensions						
Ø11,9 (15/32)				X		X
Ø12 (.472)	X	X	X		X	
Mounting options						
Vertical - Through-hole	X					
Panel	X	X	Χ	Х	Х	X
Terminal options						
PCB	X					
Solder lugs	X	X	X	Х	Χ	Х
Quick-connect	X	X	X	Х	Х	Х
Screw		X	X	Х	Χ	X
Sealing	No	Optional	Optional	IP67, IP69K	IP67	Optional

^{*} See applicable approvals























SERIES	IX	IC	IL	IM	IP momen- tary	IP latching	IB	IS	IHS Hall effect	IG NC/NO
Approvals				UL	UL	UL	UL	UL		NC/NO
Poles	1	1	1	1	1	1	1	1	1 NPN	1
Maximum ratings	2 A 28 VDC	5 A 28 VDC	2 A 24 VDC	(2 A 250 VAC)* 3 A 28 VDC	(2 A 250 VAC)* 5 A 28 VDC	(2 A 250 VAC)* 4 A 12 VDC	(2 A 250 VAC)* 100 mA 48 VDC	(2 A 250 VAC)* 100 mA 48 VDC	50 mA 24 VDC	2 A 28 VDC
Illuminated	X		X		X	X				Х
Bushing dimensions										
Ø12 (.472)	X	Χ	X	X	X	X	X	Х	X	Χ
Mounting options										
Panel	Х	Х	X	X	X	X		Х	X	
Snap-in							Χ			
Terminal options										
PCB		Х	Χ	X	Х	Х	Χ	Х		
Solder lugs	X	Х	Χ		Χ	Χ	Χ	Χ		Х
Quick-connect		Х		Χ	Χ	Χ	Χ	Χ		
Flying leads	Х	Х	Χ		X	Χ			X	
Sealing	IP67/IP69K	IP67	IP67	IP67	IP67	IP67	IP54	IP67	IP67	IP67/IP69K













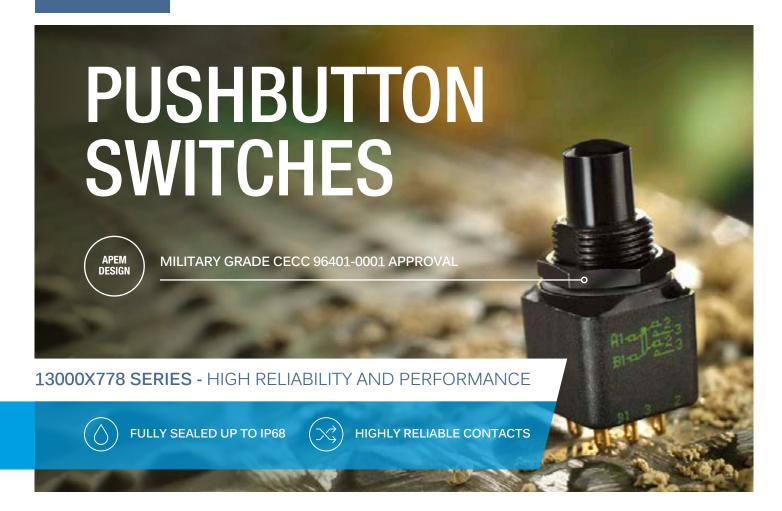








SERIES	IV	IHL Hall effect	IQ momen- tary	IQ latching	IZ metal	IZ plastic	IR micro- switch	IR standard	IR latching	IA
Poles	1	1	1	1	1	1	1	1	1	1
Maximum ratings	10mA, 5 to 24 VDC	1,25 mA 4,5 VDC	5 A 28 VDC	4 A 12 VDC	4 A 48 VDC	4 A 48 VDC	5 A 250 VAC	5 A 28 VDC	4 A 12 VDC	2 A 24 VDC
Illuminated	X		X	Х	Χ	X		X	Χ	
Bushing dimensions										
Ø12 (.472)		Χ								
Ø16 (.629)	X		X	Х	X	X	X	Х	X	Х
Mounting options										
Panel		Χ			Rear	Rear	Χ	X	Χ	Χ
Snap-in	X		X	X						
Terminal options										
PCB			X	X	X	X		X	X	
Solder lugs			X	X	Χ	X		X	Χ	
Quick-connect			X	X	Χ	X	Χ	X	Χ	
Screw			Χ		Χ	Х		Χ		
Flying leads	X	Χ	Χ	Χ	Χ	Х		Χ	Χ	Х
Sealing	IP69K (front), IP67 (back)	IP67	IP54	IP54	IP67	IP67	IP67	IP67	IP67	IP67

















SERIES	CG	СР	PBA	FP	FD	LPI	PR & V
Approvals			Atex				
Poles	1 NPN	1 NPN	1	1,2	1,2	1	
Maximum ratings	200 mA 24 VDC	200 mA 24 VDC	1 A 24 VDC	4 A 12 VDC	4 A 12 VDC	5 A 12 VDC 100mA 12 VDC	50 m 24 VDC
Illuminated	Χ	X	X	X	Χ	X	X
Bushing dimensions							
Ø14							X
Ø16 (.629)		X	X				
Ø19 (.748)		X	X				
Ø22 (.866)		X	X				
Ø24 (.944)				X	X		
Ø26 (1.023)				X	X		
Ø30 (1.18)			X	X			
Ø38 (1.496)						X	
Ø44 (1.732)						X	
Mounting options							
Panel	Χ	X	X	X	Χ	X	X
Snap-in				X	X		
Terminal options							
Solder lugs				X	Χ		
Screw						X	
Flying leads		X	X				
Cable		X	X	X			
Connector	Χ	X					X
Sealing	N/A	IP68, IP69K	IP68, IP69K	IP69K (except Ø30)	IP69K	IP53	IP65













SERIES	WP	9100-9200-9500	SP	8000	9400-9600	10400
Approvals			UL	UL		CECC
Poles	1, 2	1	1,2	1,2	1	1,2
Maximum ratings	4 A 30 VDC	100 mA 30 VDC	(1 A 120 VAC)* 1 A 30 VDC	(3 A 250 VAC)* 4 A 30 VDC	1 A 30 VDC	3 A 24 VDC
Bushing dimensions						
Ø4 (.157)		X				
Ø4,83 (10-48)						
Ø6,35 (1/4)			Х	X	X	
Ø10 (.393)						Х
Ø11,9 (15/32)				X		
Ø16 (.629)					X	
Ø22 (.866)	X					
Mounting options						
Vertical - Through-hole		X	Χ	X	X	
Horizontal - Through-hole			Х	X		
Vert. right angle - Through-hole		X	Χ			
Panel	X	X	Χ	X	X	Х
Terminal options						
PCB	X	X	Х	X	X	
Solder lugs	X	X		X	Χ	Х
Quick-connect					X	
Flying leads	X					
Sealing	IP67, IP69K	Optional	Process	Optional	Optional	No









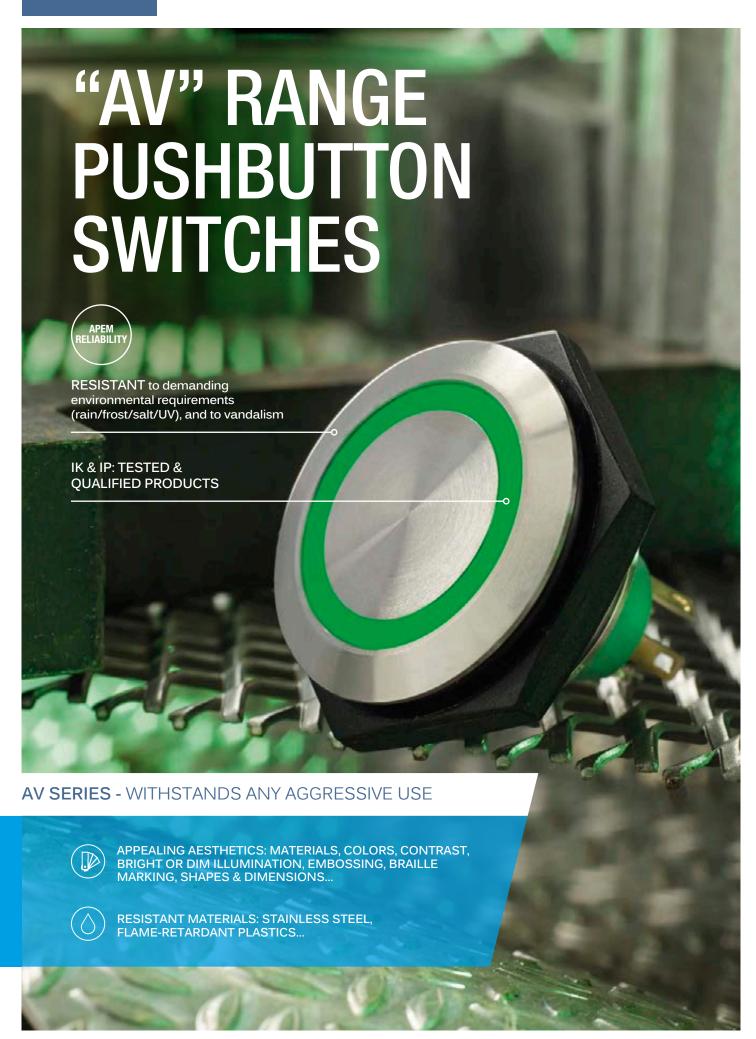






SERIES	13000	13000X778 momentary	13000X778 alternate	18000	1200	1400	4700-4800
Approvals	UL - CECC	CECC			NF - UL - CSA		VDE - UL - CSA
Poles	1,2	2,3	2	1,2	1	1	1,2
Maximum ratings	(2 A 250 VAC)* 4 A 30 VDC	4 A 28 VDC	4 A 28 VDC	7 A 30 VDC	(4 A 250 VAC)* 4 A 24 VDC	6 A 12 VDC	(3 A 250 VAC)*
Bushing dimensions							
Ø6,35 (1/4)	X			X			
Ø11,9 (15/32)	X	X	X				
Ø12 (.472)					Χ		X
Mounting options							
Vertical - Through-hole	X	X	X	X		X	X
Horizontal - Through-hole	X			X			
Vert. right angle - Through-hole				Χ			
Panel	Χ	X	X	X	Χ	X	X
Snap-in				Χ		Χ	
Terminal options							
PCB	X	X	X	Χ			
Solder lugs	Χ	Χ	X	X	X	X	X
Quick-connect					X	X	X
Screw					Χ		
Sealing	Optional	IP67	IP67	No	No	No	No

^{*} See applicable approvals

















MODELS	AV 16 mm momentary	AV16 latching	AV 250V latching	AV 19 mm tactile, mom.	AV 19/22 mm tactile overmolded	AV 19/22 mm anti-vandal, mom.	AV 19/22 mm momentary
General specifications							
Anti-vandal (IK08/IK10)						X	
Security	X	X	X	X	X		X
Approvals			NF			UL - CSA	UL - CSA
Sealing	Up to IP65	Up to IP65	Up to IP65	Up to IP65	Up to IP67, IP69K	Up to IP65	Up to IP65
Illumination				X	X		
Marking				X	X		X
Electrical specifications							
Maximum ratings	0,2 A 48 VDC	1 A 24 VDC	(1 A 250 VAC)*	50 mA 24 VDC	50 mA 24 VDC	2 A 48 VDC (4 A 250 VAC)*	2 A 48VDC (4 A 250 VAC)*
Momentary (NO)						X	X
Momentary (NO) tactile	X			X	X		
Latching		X	X				
Diameter and shape							
Ø16 (.629) Flat	AV063	AV061	AV06100				
Ø16 (.629) Curved	AV163	AV161	AV16100				
Ø19 (.748) Flat			AV09100	AV09C7	AV9S	AV09	AV09
Ø19 (.748) Curved			AV19100	AV09C7		AV19	AV19
Ø22 (.866) Flat			AV03100		AV3S	AV03	AV03
Ø22 (.866) Curved			AV02100			AV02	AV02















MODELS	AV 19/22 mm NC/NO	AV 19/22 mm latching	AV 19/22/24 mm	AV 22 mm NC	AV 22 mm alternate	AV 22 mm mushroom head	AV 30 mm NC/NO
General specifications							
Security	X	X	Χ	X	X	Χ	X
Approvals			NF - UL	NF	VDE - UL - CSA	NF - UL	
Sealing	Up to IP67	Up to IP65	IP65 , IP69K	Up to IP65	Up to IP65	IP65	Up to IP67
Illumination	X	X					X
Marking				X	X		X
Electrical specifications							
Maximum ratings	1 A 30 VDC	2 A 48 VDC	5 A 250 VAC	2 A 250 VAC	3(1,5) A 250 VAC	5 A 250 VAC	1 A 30 VDC
Momentary (NC)				X			
Momentary NC/NO	Χ		Χ			X	Х
Latching		X					
Alternate					X		
Diameter and shape							
Ø19 (.748) Flat	AV9	AV09EA	AV19LP				
Ø19 (.748) Curved		AV19EA	AV19LB				
Ø22 (.866) Flat	AV3	AV03EA	AV22LP	AV031200	AV044700		
Ø22 (.866) Curved		AV02EA	AV22LB	AV021200		AV22PNA	
Ø24 (.944) Flat			AV24LP				
Ø24 (.944) Curved			AV24LB				
Ø24 (.944) Concave			AV24LC				
Ø30 (1.181) Flat							AV5

^{*} See applicable approvals













SERIES	S & SR	AS	MT	7000	2600
Approvals	UL	UL		CSA	UL-CSA
Poles	1,2	1	1	1,2	1,2
Maximum ratings	(2 A 250 VAC)* 4 A 30 VDC	(2 A 250 VAC)*	4 A 30 VDC	(3 A 250 VAC)* 4 A 30 VCC	(10 A 250 VAC)*
Illuminated					X
Mounting options					
Vertical - Through-hole	Χ	X	Χ	X	
Horizontal - Through-hole	Χ			X	
Vert. right angle - Through-hole	Χ			X	
Snap-in	Χ	X		X	X
Rear mounting	Χ			X	
Panel cut-out		18,65 x 8,9	Ø17,65		30 x 22
Terminal options					
PCB	Χ	X	Χ	X	
Solder lugs	X	X	X	X	X
Quick-connect					Χ
Screw					Χ
Sealing	Process	No	No	No	Optional boot













SERIES	FNR	KR	KL	KI	KG	KH
Poles	1,2	1,2	1,2	-	1,2	1,2
Maximum ratings	1 A 24 VDC	10 A 24 VDC	10 A 24 VDC	24 VDC	15 A 12 VDC	10 A 24 VDC
Illuminated	X	X	Χ	X	Χ	X
Mounting options						
Snap-in		X	Χ	X	Х	X
Panel cut-out	Ø20,2	36,8 x 21,08				
Terminal options						
Solder lugs	X	X	X	X	X	X
Flying leads	Х					
Quick-connect		X	Χ	X	X	X
Screw		X	Χ		Х	X
Connectors	X	X	X	X	X	X
Sealing	IP69K	IP68	IP68	IP68	IP65	IP69K

^{*} See applicable approvals



For more information, see APEM website











SERIES	A01ES-D	ES	EC EC PCB		EC Compact
Туре	Emergency stop	Pushbutton	Emergency stop	Emergency stop	Emergency stop
Approvals	CE, EN 60947-5-1 & EN 60947-5-5		EN 60947-5-1 & EN 60947-5-5	UL, EN 60947-5-1 & EN 60947-5-5	UL, EN 60947-5-1 & EN 60947-5-5
Poles	1,2	2,3	1, 2	2	2
Sealing	IP65	IP65,IP67,IP69K	IP65	IP65	IP65
Back panel sealing	IP40	No	No	No	No
Illuminated	No	No	No	No	No
Maximum ratings	1,5 A 250 VAC AC-15	1 A 24 VDC DC-14	1,5 A 250 VAC AC-15	1,5 A 250 VAC AC-15	1,5 A 250 VAC AC-15
Panel cut-out					
Ø16 mm	X				
Ø22 mm		Χ	X	X	X
Ø28 mm		Χ			
Terminal options					
Solder lugs	X	Χ	Χ		X
Faston			X		X
Connector			Χ		
Quick-connect	X				
Straight PC		Χ			
PCB mounting	Option	No		X	









SERIES	A1	A01	A01	LK
Туре	Pushbutton / Indicator	Pushbutton / Indicator	Keylock / Selector	Keylock
Approvals	UL - VDE	UL - VDE	UL - VDE	UL
Poles	1,2,3,4	1,2,3,4	1,2,3,4	1, 2
Sealing	IP65	IP65	IP65	IP65
Back panel sealing	Option	Option	Option	IP40
Illuminated	Yes	Yes	No	No
Maximum ratings	6 A 250 VAC 6 A 12 VDC	6 A 250VAC 6 A 12VDC	6 A 250 VAC 6 A 12 VDC	2 A 250 VAC 4 A 125 VAC/28 VDC
Panel cut-out				
Ø16 mm		X	X	
Ø19 mm				X
Ø22 mm	X	X	X	
Ø30 mm				
Flush mounting	Yes	Option	Option	
Terminal options				
Solder lugs	Χ	X	X	X
Quick-connect	Χ	X	X	
Straight PC				
PCB mounting	Option	Option	Option	

Discover also IDEC products for a larger choice in Industrial control and Emergency stops switches: eu.idec.com

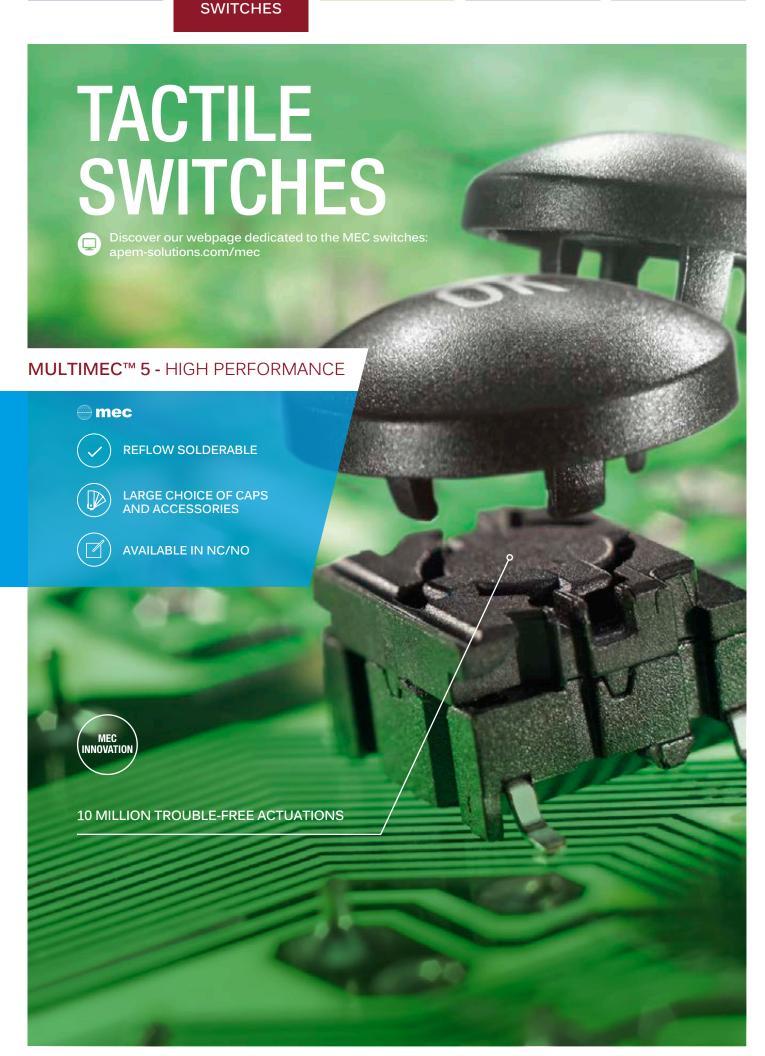








^{*} See applicable approvals











SERIES	NAVIMEC	CONTROLMEC	ROCKERMEC MODULE	SINGLE SWITCH MODULE
Illumination	X	X	X	X
Marking	X	X	X	X
Size (LxH)	40x46,7 mm	40x46.7 mm	20x53 mm	22x37 mm
Height	21,7 mm	22,3 mm	23,55 mm	18/20,1 mm + cap
Front panel seling		IP67	IP67	
Other specifications	To navigate a display orcontrol a unit; five piece solution	To navigate a display orcontrol a unit; five piece solution	Flexible illumination - chip LEDs on PCB. Height below the panel: 20,4mm	4 solder pads for direct cable soldering. Suitable for large selection of caps











SERIES	ULTRAMEC™ 6C		MULTIMEC™ 5	ILLUMEC™ 4F	MULTIMEC™ 3	UNIMEC™	
	Ultramec 1 Pole	Ultramec 2 Pole					
Dimensions	8 x 8 mm	8 x 8 mm	10 x 10 mm	10 x 10 mm	10 x 10 mm	12.6 x 12.6 mm	
Height	2.5 mm	3.5 mm	6.4 / 8.5 mm	10.4 mm	6,4/10,4/12,7 mm	15.7 mm	
Electrical function	Momentary NO	Momentary NO	Momentary NO or NC/NO	Momentary NO	Momentary NO	Momentary or latching	
Illumination			X	X	X		
Sealing	IP67	IP67	IP67	IP67	IP67	IP54	
Lifecycles	3,000,000	1,000,000	up to 10,000,000	up to 10,000,000	up to 10,000,000	up to 10,000,000	
Other specifications	Low profile	Low profile	Large range of accessories; 3 standard actuation forces	Simple slip-on cap retention system	3F has slip-on cap retetion, excellent for custom caps; 3C excellent for over- mould and under overlay	2 pole 8 contact functions	

^{*} See applicable approvals



ULTRANAVIMEC - SIMPLE AND AESTHETIC NAVIGATIONAL SWITCH SOLUTION



mec



LONG LIFE AND IP67 PANEL SEALED



DISTINCT SOUND AND CONTACT FEEDBACK



CAP COLORS AND MARKING CUSTUMISATION AVAILABLE



ILLUMINATION VIA LEDS ON THE PCB

















SERIES	1A/1H/ 1M/1ZA	1B/2C/2D	1DS/1ES/ 1FS	1GAS/ 1GCS	1JS	1KS/1KBS/ 1KCS	1NS
Illumination	Χ	Х	Х	X	X	X	X
Marking		X	X				
Shape							
Round			Ø9.6 mm	Ø11/15 mm	Ø9.6 mm		
Rectangular	10.1 x 12.5/18.65/25 mm						
Square		15.1 x 15.1 mm				14.3 x 14.3 mm	
Other							Ø9.6 / 4.9 mm
Height	12.2 mm	12.2 mm	14.9 mm	12.5 mm	10.4 mm	19.1-20.2 mm	14.9 mm
Front Panel Sealing							
Other specifications	Rocker-action caps; Long travel - 2 mm	Rocker-action solution; Long travel - 2 mm	Soft edges 20 color options	Flat surface; designed for under overlay use	Designed for under overlay use	Flat, convex or concave top surface Bezel option	Tear-drop shaped; for navigating or indicating















SERIES	1PS/1QS/ 1RS	1SS/1IS/ 1LS	1TS/1US/ 1VS	1WAS/1WDS/ 1WPS	1XS	1YS	1ZCS
Illumination	Х	X	X	X	X	X	X
Marking							X
Shape							
Round		Ø6.5 mm	Ø10.6 mm				Ø14.3 mm
Rectangular	6.5 x 12.5 mm				7.4 x 9.4 mm		
Square			10.6 x 10.6 mm			15.1 x 15.1 mm	
Other			10.4 x 13.25 mm	6.5 x 12.5 mm 8.0 x 15.2 mm			
Height	15.7 mm	8.0 - 22.5 mm	14.9 mm	15/15.7 mm	18.5 mm	12.5 mm	11.7 mm
Front Panel Sealing			X				
Other specifications	Concave top surface	Variable heights; rounded top surface	Rounded top surface; can be used in custom keyboards	convex or concave top surface	Soft edges	Round corners Flat surface; designed for under overlay use	Rounded top surface; many legend options















SERIES	10D + 10DWY	10Q-10QM	10R-10RF 10RM	AQUAMEC™	VARIMEC™	AQW	Rockermec
Illumination	X	X	X	X		X	X
Marking	X	X	X				Χ
Shape							
Round	Ø16 mm		Ø30 mm	Ø10.6 mm	Ø5.2 /7.8 / 11.6 mm	Ø14.3 mm	
Rectangular							10,6x28 mm
Square		22 x 22 mm			5.2 /7.8 /11.6 mm		
Other							
Height	12 mm	11 mm	11/12,6 mm	24.2 - 27.2 mm	total height: 10.4 - 22.5 mm recess height: 2.4 - 6.4 mm	10 mm	12,15 mm
Front Panel Sealing	IP67	X	Χ	X		IP67	IP67
Other specifications		Flat top surface Optional metal plate with legend	Rounded or flat top surface Optional metal plate with legend	Robust front panel sealed solution	2400 options in variable heights	Cap 10AQS for illumination Cap 1SS for non-illumination	Low below panel height: 9mm















SERIES	10M16	16324-26	16300-16700	16310-15	Ultranavimec	10S/10T/ 10U/10V	10G
Illumination	Х	X		Х	Х		
Marking	X	X	X	X	X	X	
Shape							
Round	Ø22/Ø15mm				Ø22,14mm	Ø6,5 / Ø11,5 mm	Ø11.5 mm
Rectangular			6 x 12,3 mm				
Square		15.1 x 15.1 mm	14.9 x 14.9 mm	15.1 x 15.1 mm		11,5x11,5 mm	
Other						Traingle: 11,5x11,5 mm, R3 mm	
Height	17,3 - 22,5 mm	20.5 mm	14.6 or 16.9 mm	16 mm	7,15 mm	7,5 mm	4.9 mm
Front Panel Sealing					IP67		
Other specifications	Stainless Steel Front	1-2 LED Many functions incl quiet with unimec switches	Many functions incl quiet with unimec switches	1-4 LED Many functions incl quiet with unimec switches	Excellent illumination with LEDs on the PCB	Many design combinations	Concave cap Floating mounting Anti-rotation for printed caps

PCB













SERIES	SMT TL	TL	SMT TP	TP	NK
Poles	1	1,2	1	1,2	1
Maximum ratings	0,4 VA 20 V AC/DC	0,5 A 48 V AC/DC	0,4 VA 20 V AC/DC	0,5 A 48 V AC/DC	500 mA 12 VDC
Mounting options					
Horizontal SMT	Χ		X		
Vertical right angle SMT	Χ		X		
Vertical Through-hole		X		X	X
Horizontal Through-hole		X		X	
Vert. right angle TH		X		X	Χ
Terminal options					
PCB	Χ	X	X	X	X
Wire wrap		X			
Sealing	Process	Process	Process	Process	







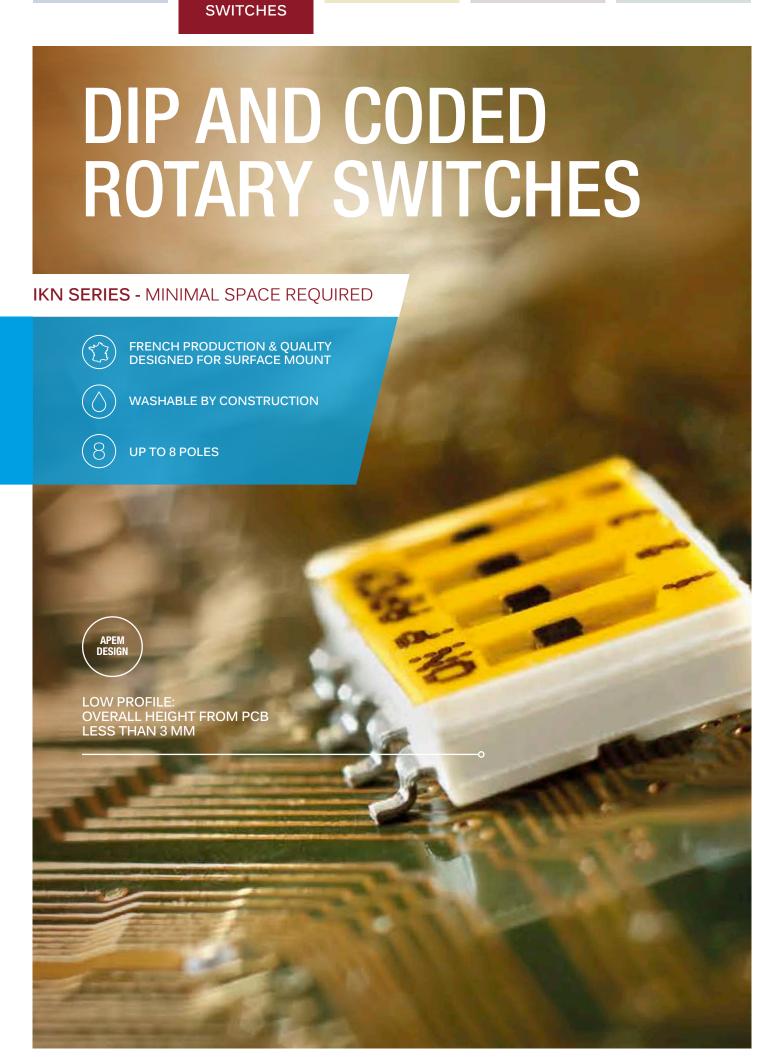








SERIES	SMT TG	TG	G	25000N	PHAP 40	РНАР5-Х	PHAP33 / MJTP
Approvals				UL			
Poles	1	1	1,2	1,2	2	1	1
Maximum ratings	0,4 VA 20 V AC/DC	0,5 A 48 V AC/DC	3 A 30 VDC	(2 A 250 VAC)* 1 A 30VDC	100 mA 30 VDC	50 mA 12 VDC	50mA 12VDC
Mounting options							
Horizontal SMT	X						
Vertical right angle SMT		Х	X	X		X	X
Vertical Through-hole		Х	X	X	X	X	X
Horizontal Through-hole			X			X	
Vert. right angle TH			X				X
Panel			X			X	
Terminal options							
PCB	Χ	Х	X	X	X	X	X
Solder lugs			X				
Wire wrap			X				
Sealing	Process	Process	No	No	No		No/Process

















SERIES	DH1	P25	P36	P65	PT65	NDS	NDA
Туре	Coded rotary	Coded rotary	Coded rotary	Coded rotary	Coded rotary	DIP	DIP
Number of positions	1-10	10 &16	10 & 16	4, 6, 10, 16	10 & 16	1-12 (except 11)	2-12 (except 11)
Maximum ratings	0.1 A 42 V	0.1 A 42 V	400 mA 24 VDC	100 mA 42 VDC	400 mA 24 VDC	25 mA 24 VDC	25 mA 24 VDC
Process sealed	No	No	Yes		Yes	With optional tape	With optional tape
Height	SMT	SMT and SMT J Bend	Through-hole: 3.65 mm SMT: 3.85 mm	Through-hole and SMT Gull wing	6.5 mm	5.85 mm	9.9 mm
Mounting options							
SMT	X	X	X	X			
Through-hole			×	X	×	×	Χ
Right angle - Through-hole					X		













SERIES	NDP	IKH	IKD	IKC	IKP	IKE
Туре	DIP	Half pitch DIP	DIP	DIP	DIP	DIP
Number of positions	2-12 (except 11)	2-10 (even only)	1-12	2-10 (even only)	2-10 (even only)	1-12 (except 11)
Maximum ratings	25 mA 24 VDC	25 mA 50 VDC	25 mA 50 VDC	25 mA 24 VDC	25 mA 24 VDC	25 mA 24 VDC
Process sealed	With optional tape	With optional tape	With optional tape	With optional tape	With optional tape	No
Profile off PCB	10.2 mm	1.5 mm	Through-hole: 3,6 mm SMT: 3 mm	2,3 mm	Through-hole: 5 mm, SMT: 5 mm	Through-hole: 3,4 mm SMT: 3,80 mm
Mounting options						
SMT		X	X	X	X	X
Through-hole	X		X		X	X
Right angle - Through-hole					X	

























		4								
SERIES	Q6	Q8	Q10	Q12	Q14	Q16	Q19	Q22	Q25	Q30
Panel cut-out	6 mm	8 mm	10 mm	12 mm	14 mm	16 mm	19 mm	22 mm	25 mm	30 mm
Voltage range	2 VDC 28 VAC/DC	2 VDC 220 VAC/DC	2 VDC to 28 VAC/DC	2 VDC 220 VAC/DC	12 VDC/AC to 24 VDC/AC	12 VDC/AC to 24 VDC/AC				
Sealing	IP67	IP67	IP67	IP67	IP67	IP67	IP67	IP67	IP67	IP67
Bezel style										
Prominent	X	X		Х	X	X	X (+extra)	Х		
Recessed	Χ	X		X		Χ	Χ	Х		
Flush	Χ	Х		X	X	Χ	Χ	Х		
Chamfered			X					Х	X	Χ
Terminal options										
Solder lugs / fastons	Χ	Х		X	Х	Х	Χ	Х		
Pins	X	Х		X	X	X	X	Х		
Wires	Χ	X	Х	X	X	Χ	Х	Х	Х	Х
Bezel finish										
Chrome (bright / satin / black)	X	X		X	X	X	X	Х		
Stainless steel		Flush only	Χ					Х	X	Х
Anodized		X	Х		X			Х		
Plastic										
Type of illumination										
Fixed light	Х	X	X	X	X	X	X	Х	X	Х
Flashing	X	X	X	X	X	X	X	X		
Bi-color	X	X	X	X	X	X	X	X		
Tri-color		X	X	X	X	X	X	X		
Secret until lit						Х		Х		
LED colors										
Standard colors	6	6	6	6	6	6	6	5	5	5
Superbright colors	6	6	6	6	5	5	5	3		
Hyperbright colors	4	4	4	4	4	4	4			











SERIES	QRM6	QRM8	QRM14	QRM-NV
Panel cut-out	6 mm	8 mm	14 mm	8 mm
Voltage range	2 VDC 28 VAC/DC	2 VDC 28 VAC/DC	2 VDC to 28 VDC	2 VDC 28 VAC/DC
Sealing	IP67	IP67	IP67	IP67
Bezel style				
Rear mount	X	X	X	X
Terminal options				
Pins	X	X		X
Wires	X	X	X	X
Bezel finish				
Black chrome	X	X	X	X
No bezel	X	X		X
Anodized			X	
Type of illumination				
Fixed light	X	X	X	X
Bi-color	X	X	X	
Tri-color		X	X	
Night vision				X
LED colors				
Standard colors	5	5	6	NVIS colors
Superbright colors	6	6	6	
Hyperbright colors	3	3	4	

















12 VDC									
12 VDC	SERIES	QH	PROTECTION	QH ВОХ	QS	MG	MF	E10	Ba9
Coltage range	Panel cut-out	16/19/22/22+	30 mm	22 + mm	6/8/10/12 mm	6/8/10/12 mm	8 mm	6/8/10/12 mm	8 mm
ezel style Flush X	Voltage range								
Tilish	Sealing	IP67	IP67	IP65					
Scolder lugs / fastons	Bezel style								
X X X X X X X X X X	Flush	X	X	X	X				
Wires X <td>Terminal options</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	Terminal options								
Evel finish Plastic X	Solder lugs / fastons				X				
Plastic X </td <td>Wires</td> <td>X</td> <td>X</td> <td>X</td> <td>X</td> <td></td> <td></td> <td></td> <td></td>	Wires	X	X	X	X				
No bezel	Bezel finish								
type of illumination Fixed light X	Plastic	X	X	X	X				
Fixed light X X X X X X X X X X X X X X X X X X X	No bezel					X	X	X	X
Flashing X Bi-color X Tri-color X 10 mm only ED colors Standard colors 5 + RGB 2 1 6 5 5 5 5 5	Type of illumination								
Bi-color X X Tri-color X 10 mm only ED colors Standard colors 5 + RGB 2 1 6 5 5 5 5 5	Fixed light	X	X	X	X	X	X	Χ	X
Fri-color X 10 mm only ED colors Standard colors 5 + RGB 2 1 6 5 5 5 5 5	Flashing	X			X				
ED colors 5+ RGB 2 1 6 5 5 5 5 5	Bi-color	X			X				
Standard colors 5 + RGB 2 1 6 5 5 5 5	Tri-color	X			10 mm only				
	LED colors								
Hyperbright colors 4	Standard colors	5 + RGB	2	1	6	5	5	5	5
	Hyperbright colors				4				













SERIES	TS	TS illuminated	NV	FR	HS
Panel sealing	IP67*	IP67*	IP67 & IP69K	IP67	IP67
Mechanical lifecycle	1 million	1 million	1 million	3 million	300,000
Technology					
Hall effect	Χ	Χ		X	
Switching			X		X
Axis					
Single				X	
1 to 2 axis	Χ	Х	X		X
Output option					
Single	Χ	X		X	
Dual	X	X		X	
Analog	Χ	Χ		Χ	
PWM	Χ	Χ			
USB	X	Χ			
Mounting option					
	Drop-in, rear mounting & bush mount	Drop-in, rear mounting & bush mount	Drop-in & bush mount	Drop-in, rear mounting & bush mount	Drop-in, rear mounting & bush mount





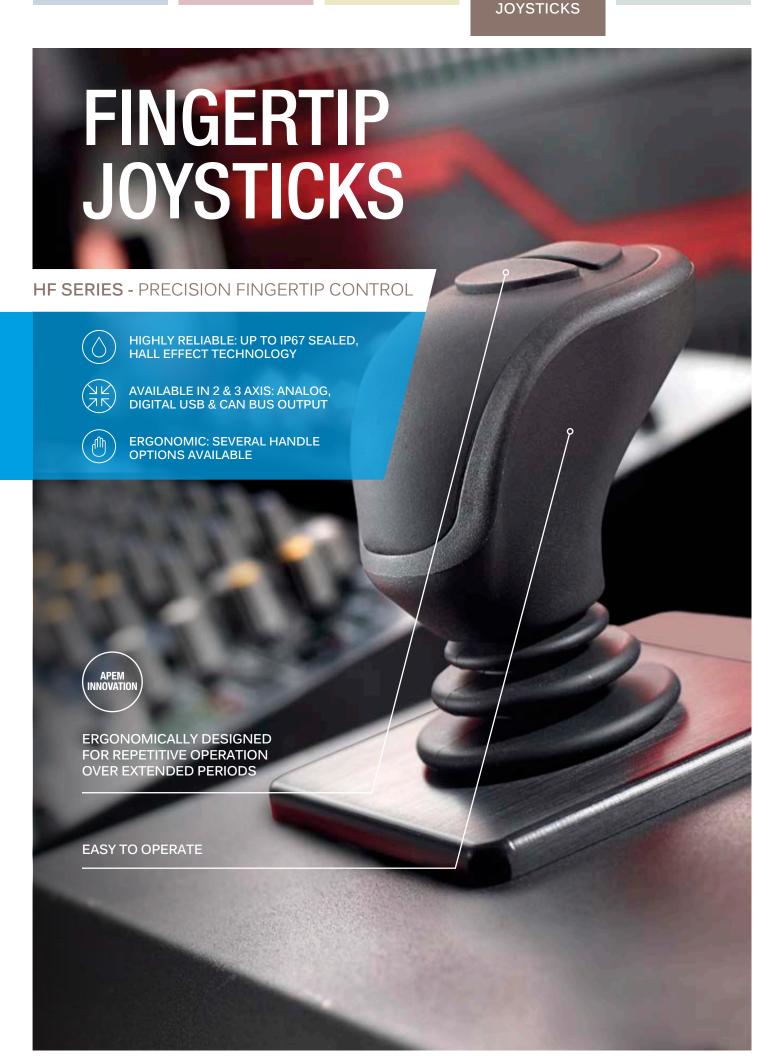








SERIES	HR	HR RGB	HR360	HR friction hold	cw	TW
Electronics sealing	IP68	IP68	IP68	IP68	Sealed electronics	IP67
Mechanical lifecycle	5 million	5 million	1 million	100,000	3 million	5 million
Technology						
Hall effect	Χ	X	Χ	X	Χ	Χ
Axis						
Single	Χ	X	Χ	X	Χ	Χ
1 to 2 axis						
Output option						
Quadrature			X			
Single	Χ	X		X	Χ	Χ
Dual	X	X		X		X
Analog					X	X
Mounting option						
	Rear mounting	Rear mounting	Rear mounting	Rear mounting	Snap-in	Drop-in





















SERIES	PC	xs	HF	XF	JC	3000	BHN/BL	BF/BD	М
Panel sealing	IP67*	IP66	IP67	IP67		IP66*	IP67	IP67	
Mechanical lifecycle	1 million	10 million	5 million	5 million	5 million	10 million	10 million	5 million	1 million
Technology									
Hall effect	X		X	X	X	X	X	X	
Potentiometer						X			Χ
Switching	X					X			
Axis									
Single							X	X	
1 to 2 axis	X	Χ							
Up to 3 axis			X	X	X	X			X
Output option									
Single	X	X	X	X	Χ	X			Χ
Dual	X	Χ	X	X		X	X	X	
Analog	X	Χ	X	X		X	X	X	Χ
PWM		Χ	X			X	X	X	
USB	X		X	X					
CAN bus			X	X		X			
Detents							X	X	
Mounting option									
		Drop-in or rear mounting	Drop-in or rear mounting	Drop-in or rear mounting	Rear mounting	Drop-in or rear mounting	Drop-in	Drop-in	Rear mounting













			•			
SERIES	4000	1000	1000HE	8000	SN	NZ
Sealing	Up to IP65	Up to IP65	IP67	IP65*	-	IP67
Mechanical lifecycle	5 million	5 million	1 million	1 million	1 million	1 million
Technology						
Hall effect					X	
Potentiometer	X					
Switching		X	X	X		X
Axis						
Single					X	
1 to 2 axis	X	X	X	X		X
Up to 3 axis						
Output option						
Single	X				X	
Dual						
Analog	X				X	
PWM					X	
USB						
CAN bus						
Mounting option						
	Rear mounting	22 mm bushing 4 point screw	Rear mounting	Drop-in or rear mounting	Drop-in or rear mounting	Bush

^{*} Depending on configuration



For more information, see APEM website

HANDGRIP











SERIES	СЛ	HJ	XP UR	XP MF	XD GT	XD RT	MS	FG
Panel sealing	Up to IP67	Up to IP63	IP66	IP66	IP67	IP67	Up to IP67	Up to IP65
Mechanical lifecycle	5 million	5 million	10 million	10 million	10 million	10 million	5 million	-
Technology								
Hall effect	X	X	X	X	X	X	X	
Axis								
Single								
1 to 2 axis	X		X	X	X	X		
Up to 3 axis		X					X	
Output option								
Single	X	X	X	X	X	X	Х	X
Dual	X	X	X	X	X	X	X	X
Analog	X	X	Х	X			Х	Х
USB	X	X					X	Х
CAN bus	X	X	X	X	X	X	Х	Х
Mounting option								
	Drop-in	Drop-in	Drop-in or rear mounting	Drop-in	Drop-in	Drop-in	Drop-in	Drop-in

USB DESKTOP







SERIES	IPD	VM	RS
Sealing	-	-	-
Mechanical lifecycle	3 million	3 million	3 million
Technology			
Hall effect	X	X	X
Axis			
Up to 3 axis	X	X	X
Output option			
USB	X	X	X











SERIES	EM	KP6 CAN	KP6 STANDARD	V
Technology	Membrane on PCB	Elastomer	Elastomer	Metal
Material	Polyester	Elastomer	Elastomer	Stainless steel
Illumination	No	Yes	Yes	Yes
Custom marking option	Yes	Yes	Yes	Yes
Mounting	Surface mounting	Snap-in	Snap-in	Rear mounting
Front sealing panel	IP65 / IP67 / IP69K	IP65	IP65	IP65
Mechanical life cycle	300,000	1 million	1 million	1 million
Resistance				IK09
Keys shape	Custom	Rectangular	Rectangular	Round





SERIES	PQ	PR		
Technology	Metal	Metal		
Material	Stainless steel	Stainless steel		
Illumination	Yes	Yes		
Custom marking option	Yes	Yes		
Mounting	Rear mounting	Front and rear mounting		
Front sealing panel	IP65	IP65		
Mechanical life cycle	1 million	1 million		
Resistance	IK07	IK07		
Keys shape	Square	Round		



ELECTRONICS CAPABILITIES

We have an internal team dedicated to work with the electronics throughout the development and production. They are the experts who take care of the testing and qualification of the solution.

The increasing number of options and connected equipment leads to the choice of bus type interconnections (CAN, USB, RS485, RS422...).

APEM simplifies the integration of communication protocols by proposing electronic and software designs complying with the needs of most applications. Our internal electronic teams manage the integration of communication protocols such as CAN, RS485, RS422, USB, specific displays (LCD graphics, 7 segments, NVIS LEDs), as well as protection filters (ESD, EMI, power network) and power supplies (power converters).

SAFETY STANDARDS AND LEVELS

APEM develops ISO/EN safety compatible products, combining hardware and software solutions which provide customers with integrated HMI products or solutions and bringing high levels of safety to their systems.

APEM follows the evolution of safety standards in different areas to ensure correct PL (performance level) as well as compatible SIL (safety integration level) of customer applications.

With our dedicated product offering, quick and efficient customization, mastery of switching technology and industry standards, we understand and work with our customers as a preferred supplier.





MEMBRANE KEYBOARD SOLUTIONS

Our ISO9001 and ISO14000 qualified facilities allow the supply of high quality membrane keypads, meeting the expectations of demanding applications, markets and customers, at a competitive price.



MEMBRANE ON PCB

Membrane keypad technology on a PCB provides more design options. The PCB provides an opportunity to add intelligence to the solutions, e.g. more options regarding backlighting. It also means that communication protocols can be used. Furthermore, the wider choice of components allows the option for more efficient components on the PCB.



ELASTOMERIC SOLUTIONS

The APEM elastomer keyboards offer a low cost, customizable solution for harsh environments with sealing up to IP69K and standard communication protocols including CAN, USB & RS432.

Designs may include detailed backlighting options and custom actuation travel up to 3.5mm.



MEC PCB SWITCH PANELS

Keyboards based on the MEC product range offer high end features including panel sealing, exceptional illumination, durability, and elegance. The MEC range includes high performance tactile switches and aesthetic caps & accessories.



PLASTIC CAPACITIVE TECHNOLOGY

Made with either polycarbonate or glass filled materials, the APEM capacitive keyboards meet the strict requirements necessary in critical applications including shock resistance.

Plastic capacitive technology provides the ability to create a versatile design with different sizes and shapes buttons, sliders, and proximity sensing.



METAL KEYCAP SOLUTIONS

Metal keycap keypads are mechanical pushbuttons mounted on a PCB. These keypads also have a metal frame to meet the highest level of vandal resistant specifications with a visually appealing design.

Our different standard ranges are composed of different shapes and sizes and can be assembled to provide a custom aesthetic look. Key backlighting is available in all colors, including RGB.



PIEZO TECHNOLOGY

The APEM Piezo keyboards incorporate a highly reliable pressure sensitive keypad in a visually appealing package.

With the highest level of sealing, the Piezo keyboards consume no power when idle.



METAL CAPACITIVE TECHNOLOGY

APEM Metal Capacitive mixes the advantages of both capacitive technology and mechanical push to provide your HMI a new look and feel. This all-metal capacitive technology is robust and smooth looking. This technology, along with the electronics, provides endless possibilities for control and illumination.



MIL-AERO

Mil-aero solutions are fully customized panels. They are designed to handle harsh environments and can withstand dust, liquid, chemicals, shocks, impact, vibration, and pressure. The panel is available with metal, elastomer, or membrane keys in a metal housing with the integration of extra functions, like MIL tactile screen, rotary, and guards.

With robust development processes, and with the support of experts in ergonomics and design, APEM offers a unique expertise in HMI customization. APEM engineers will recommend the best ergonomics, shape, marking, backlighting, material, waterproofing, connectors... in line with your expectations and environment.

Depending on your needs, APEM can recommend fully customized products ("customer exclusive") or a custom design with already qualified HMI components, joystick handles and joystick bases.

CONTACT US

WORLDWIDE SALES & CUSTOMER SUPPORT

Reference Stranghal Sth Floor, Tower 2, Enterprise Centre, No.209 Gong He Road, Shanghai, 200040, P.R.C Tel: +86 21 6076 1355

JAPAN
IDEC Corporation
2-6-64 Nishimiyahara,
Yodogawa-ku, Osaka,
Japan 532-0004
apem-sales@jp.idec.com

31 Tannery Lane Singapore 347788 Tel: +65 6746 1155

Belgicastraat 7/1 1930 ZAVENTEM Belgium Tel B: (+32) 27 25 05 00 be.sales@apem.com

55, avenue Edouard Herriot BP1

Gewerbehof Giesing Paulsdorfferstr. 34, 2. OG D-81549 MUNICH Tel: (+49) 89 45 99 11 0 de.info@apem.com

Via Savigliano 6/B 12062 CHERASCO (Fraz. Roreto di Cherasco) Tel: (+39) 0172 74 31 70

Torshamnsgatan 39 S-16440 KISTA Tel: (+46) 8 626 38 00

UNITED KINGDOM

Drakes Drive LONG CRENDON, Bucks HP18 9BA England Tel: (+44) 1 844 202400 uk.sales@apem.com

MORE THAN 130 DISTRIBUTORS WORLDWIDE

in Follow us on Linkedin Follow us on Youtube



apem.com

